Werk Orde Wednesday, May												Page 1		
Revision ID:	D205-634-01	11		Accept					Setup	Start				
	Skidtube 5/26/2010 5/31/2010	Start Qty: 1.0 Req'd Qty: 1.0			Cust Item II Customer:	D:				Stop				
Approvals:	Process Plan	n:	Date: <u>/ 2 5 - 5</u> Date:	Tooling: SPC (Y/N):	Da				Run	Start Stop				
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp		
Draw Nbr IIN D205-634	Revi	ision Nbr												
DC Document Control		Memo Photoco CHG 00	ppy bluefile &type labels per P 07	0.00 0.00 PP D205-634-011	10/06/18			H	for	B (5 10/	06/17		
110 		Pick Kit Memo		0.00			C]] [aj	k/1	Z-L	2		
120		QC4- 100% Inspect	kits for completeness	0.00	a (8			(A)						
QC Quality Control		Memo		0.00	591	10	<u>)</u> _	L L						

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A :	Date:					
			ution: Disposition:										
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR)		*****					
DATE	STEP	Description of NC			ion B	Verific	ation	Approval Chief Eng	Approval QC Inspector				
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section							

NOTE: Date & initial all entries

Werk Order ID 59	Ж	U4
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Wednesday, May 26, 2010 12:38:40 PM



Page 2

Item ID:

D205-634-011

Accept



Setup Start

Stop



Revision ID:

Item Name:

Required Date: 5/31/2010

Skidtube 5/26/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Tool ID

Reference:

Start Date:

Ap	provals:	

Process Plan:

Date:

Tooling:

Date:

Tool # Plan

Code

Run Start

Reject

Qty/2

Stop



QC:

Operation

Description

Date:_____

SPC (Y/N):

Set Up/

Run Hours

Date:

Accept Qty

Reject

Insp. Number Stamp

Sequence ID/ Work Center ID

130

Packaging

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D205-634-011

Location:

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHA	ANGES	•				
DATE	STEP	PRO	OCEDURE CH	ANGE		By Date Qty				Approval QC Inspector
									Prod Mgr	
Part No	:	PAR #:	Fault Cat	egory:	NCF	R: Yes I	No DQ	 A :	Date:	
		solution:								
NCR:			WORK ORI	DER NON-CONFO	RMANCE	(NCR				
DATE	STEP	Description of NC	In it in I	Section B	Cian 9		cation	Approval	Approval	
<u> </u>		Section A	Initial Chief Eng	Action Descript Chief Eng	lion	Sign & Date	Secti	ion C	Chief Eng	QC Inspector
								:		
								:		
			·							

NOTE: Date & initial all entries

Picklist Print Wednesday, May 26, 2010 12:38:44 PM Work Order ID: 59104 Parent Item: D205-634-011 Parent Item Name: Skidtube Start Date: 5/26/2010 Required Date: 5/31/2010 IPP Rev:P□02.08.28□Removed QC5 from Step 5□KJ□ Comments: Start Qty: 1.00 Required Qty: 1.00 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by: IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by: Component Item ID/ Replacement Mfg/ Bin Primary Qty on Last Route Unit of Qty per Kit Total Qty Date D205-634-041 No Manufactured 110 Each 2.0000 Replacement Skidtube Location Loc Qty Loc Code FG073

58224

58491

K10003

Saddle, D205-634-011

HYGOT

Manufactured

No

0.0000

1

Each

110

Page 1

Status

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				· · · · · · · · · · · · · · · · · · ·				
	C							
Part No	•	PAR #:	Fault Categ	jory:	_ NCR: Yes I	No DQA:	Date: _	J
Resolution:			Disposition	_ QA: N/C Clo	sed:	Date:		
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR			
DATE	STEP	Description of NC	Initial	Corrective Action Section Description	tion B Sign &	Verification	Approval	
		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector
•								
		9						

NOTE: Date & initial all entries